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REPLACEMENT PARAGRAPH 0018

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[0018] In the case of a clamping device integrated into the tool shaft of a machine tool, the locking sleeve expediently has an outer diameter that is smaller in comparison to the outer diameter of a drill chuck receptacle on the corresponding end of the tool shaft. When the drill chuck has such a configuration, it can be simply pushed across a mounted clamping device and can be secured on the drill chuck receptacle. Accordingly, retooling e.g. a reversible drill from screwing action to drilling action can be carried out without removal of the clamping device for hexagon bits. The camping clamping device is captively secured.

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REPLACEMENT PARAGRAPH 0025

[0025] By means of a pressure spring 7 that is embodied as a coil spring 8, a stop plate 9 is forced axially against the locking element 4 in the direction of the free end 14 of the clamping device 1. The stop plate 9 rests by means of a radial inwardly oriented slanted portion 10 against the locking element 4 so that the locking element 4 is pretensioned radially inwardly and axially in the direction of the free end and 14. The slanted portion 10 can be embodied as a plane, as a spherical cup cap or the like. Because of the axial force component, the locking element 4 rests against an end of the slotted hole 11 facing the free end 14 and also against a stop 17 of the locking sleeve 13. The stop 17 extends radially inwardly on the wall end of the securing wall that faces the free end 14. In the rest position of the locking element 4 illustrated in Fig. 1, the hexagon bit 3 is insertable in the direction of arrow 6 until it strikes the locking element 4 that projects inwardly into the hexagon receptacle 2.